

# STANDARD SOFT FOAM RUN SCHEDULE

STAGE	TIME	SPEED
1 <sup>ST</sup>	4MINS	HIGHEST
2 <sup>ND</sup>	5MINS	MEDIUM
3 <sup>RD</sup>	2MINS	SLOWEST
ADD GELLING AGENT AT 11 MINUTES		
4 <sup>TH</sup>	2MINS	SLOWEST
TOTAL OF 13 MINUTES MIXING TIME		

